

5056110



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

D3437-11

Job Sheet 175130



Part No: D3437-11

Job Qty: 4 ea

Part Name: Eyebolt



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/6/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP A 05.05.20 New issue KJ/JLM IPP Rev:B Now on Doosan Lathe 09-02-11 JLM Verified By:EC

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |              | Sign-off           |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|--------------|--------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time    |                    |
| 90    | Start up Operation | 4 Ea  |            | 4/5/18   | 0.00      | 0.00    | Start Up Machining-2  |              | <i>18/03/18</i>    |
| 100   | Doosan             | 4 pcs |            | 4/6/18   | 0.00      | 6.30    | Doosan                |              | <i>18/03/18</i>    |
| 110   | QC                 | 4 pcs |            | 4/6/18   | 0.00      | 0.00    | QC2 Machining-2       |              | <i>18/03/18</i>    |
| 120   | QC                 | 4 pcs |            | 4/6/18   | 0.00      | 0.00    | QC8 Machining-2       |              | <i>18/04/18</i>    |
| 130   | Packaging          | 4 pcs |            | 4/6/18   | 0.00      | 0.00    | Packaging3-1          | <i>5/035</i> | <i>APR 02 2018</i> |
| 140   | QC21-SA            | 4 Ea  |            | 4/6/18   | 0.00      | 0.00    | QC21                  |              | <i>APR 02 2018</i> |

Part Op 100 - Turn as per Folio FA528 &amp; Dwg D3437Folio Rev: \_\_\_\_\_ Deburr

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Identify as per dwg &amp; Stock Location: \_\_\_\_\_

140 - QC21- Final Inspection - Work Order Release

## Job BOM

| Part / Item | Component Name      | Quantity          | Operation             | Container |
|-------------|---------------------|-------------------|-----------------------|-----------|
| M303R0.750  | 303 Round Bar 0.750 | .8400 ft (.21 ea) | 90-Start up Operation |           |

## Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M303R0.750     | 1        | 99        | 0         |

## Part Specifications

Specifications could not be found.

Plex 3/27/18 2:17 PM Dart.Gagnon.Michelle





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Container No: S056163



Part: D3437-11

Job No: 175130

Serial No/Batch: S056163

Revision:

Inspector:

Date: 03/28/18